



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2565-211
Job Sheet 167319



Part No: D2565-211

Job Qty: 4 ea

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/9/17

Created By: Linda Lacelle

Type: Stock

Description:

Customer: Great Slave Helicopters Ltd (CGREA01)

Accounting Office, 6285 Airport Way Kelowna, BC, V1V 1S1 Canada ph:(403) 286-2040 fx:(250) 765-0077.

Ship Via:

DART Res. E

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		11/8/17	0.00	0.00	Start up container		<i>MLC</i>
100	Brake NC	4 pcs		11/8/17	0.00	0.53	Brake NC 2		<i>MLC</i>
110	Small Fab	4 pcs		11/8/17	0.00	0.57	Small Fab		<i>MLC DAE</i>
120	QC	4 pcs		11/8/17	0.00	0.00	QC5		<i>38</i>
130	Powdercoat	4 pcs		11/9/17	0.00	0.10	Powdercoat2		<i>BR 17/11/16</i>
140	QC	4 pcs		11/9/17	0.00	0.00	QC3		<i>38</i>
150	Packaging	4 pcs		11/9/17	0.00	0.00	Packaging3		<i>989</i>
160	QC21-SA	4 Ea		11/9/17	0.00	0.00	QC21		<i>17/11/20</i>

Part Op 100 - 1- Punch as per Dwg D2565 using DT 8313 2- Deburr and polish

Descriptions: 110 - Deburr and polish

120 - QC5- Inspect part completeness to step on W/O

130 - START TIME: *3:00* OVEN TEMPERATURE: *400°* FINISH TIME: *3:30 11/3/04*

140 - QC3- Inspect Part Finish

150 - Identify as per dwg & Stock Location: _____

160 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304TR0.750W.049	5	176	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



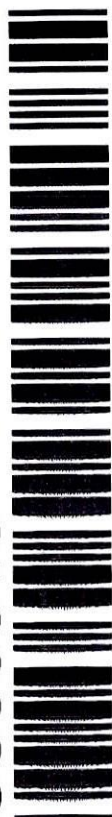
WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		DISPOSITION		AGAINST DEPARTMENT/PROCESS					
		Rework ☐ Scrap ☐ As-is ☐ Approved ☐	Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐	QTY Effective : _____		MRB (QSI042) Approval
Strut D2565-211 Start up Operation Mfg Date: 11/09/17 Job No: 167319		Disposition						Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
								FAULT CATEGORY	
		☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence					
		OTHER : _____							

DART
AEROSPACE
S008513



Strut

PART NO:

Revision:

Operation:

Change No:

Past Expiry Date ☐Misidentified ☐Manufacturing Process ☐Past Due ☐

OTHER : _____